- Step 1. Lower the liftgate to the ground, making sure it is on a level surface. Disconnect the #4 power cable from the positive side of the battery to avoid a risk of a 12 volt electrical short.
- Step 2. Grind peened end off arm pin on the inside of the upright and drive the pin toward the outside of the upright. When grinding, wear some type of eye protection. Step 3. Remove the old lift arms. Renove pin in this direction Install pin in this direction ο O Arm pin is shouldered 0 and can only be removed 0 and installed in one direction. 0 0 17-3/4" On 34", 36", and 40" travel gates, the arms 34" and 36" travel arm must be installed as shown. Make sure offset collar is 19-7/8" facing up and installed in the upright front on 46" and 40" travel arm 50" travel gates. 0 - 26-1/2" 0 0 46" and 50" travel arm Install in upright back Install in upright front D 46" and 50" travel arm is offset 0 0 34", 36" and 40" travel arm is not offset Step 4. Reinstall new lift arms using the new arm pins supplied. On 46" and 50 " travel gates make sure the collar is facing up and is installed in the upright front. On 34", 36" and
- 40" travel gates, make sure the grease zerk is facing down when the arm is installed in the upright front.Step 5. Tack weld the hinge arm pins on both sides. Grease all zerks. Reconnect the liftgate's
- main power cable to the positive side of the battery.