

Warning! Always use vehicle manufacturer's recommended torque when tightening drivetrain fasteners.

Warning! Wheels need alignment after installing lift kit.

Preparing for Install

1. **Verify** kit (Figures 1 and 2, Table 1).
2. **Block** front wheels.
3. **Raise and Support** rear of vehicle by the vehicle frame.
4. **Remove** rear wheels.
5. **Support** rear axle.

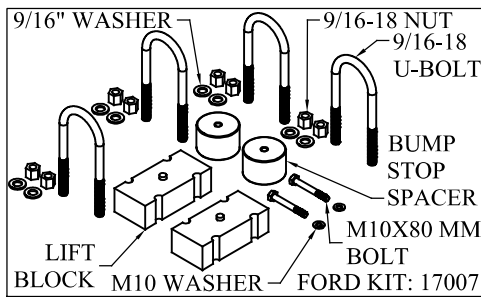


Figure 1: Part Identification (Ford).

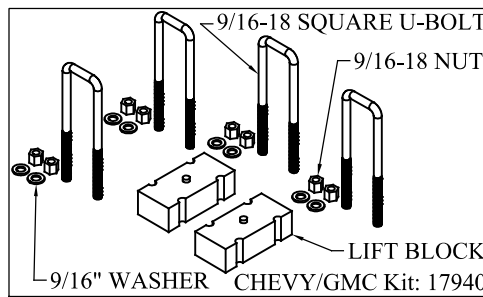


Figure 2: Part Identification (Chevy/GMC).

Table 1: Parts List.

QTY.	PART NO.	DESCRIPTION
2	18014	Lift Block
2	16816	Bump Stop Spacer (Ford Only)
2	17944	M10x80mm Bolt (Ford Only)
2	17945	M10 Washer (Ford Only)
4	17938 /	U-Bolt (17938 for Ford) or Square U-Bolt (17939 for Chevy/GMC)
8	17939	9/16-18 Nut
8		9/16" Washer

Installing Lift Kit

1. **Remove** U-bolts to disconnect axle from leaf springs.
Shocks and rear sway bar may also need to be disconnected for access.
Original U-bolts will not be reused.
2. **Position** lift block to axle and between springs and axle, using locating pins built into the axle and lift block as a guide (Figure 3).
3. **Fasten** leaf springs to lift block and axle using provided U-bolts, washers, and nuts.

Installing Bump Stop Spacers on Ford Transit

This section is for Ford Transit van only.

1. **Remove** bump stops.
2. **Remove** bump stop mount.
Original M10 bolt will not be reused.
3. **Reinstall** bump stop mount with bump stop spacer between bump stop mount and frame (Figure 4).
4. **Insert** bump stop into bump stop mount.

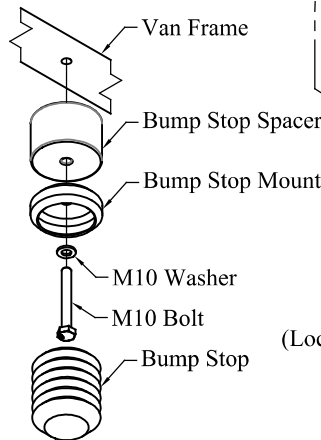


Figure 4: Bump Stop Spacer Install Process.

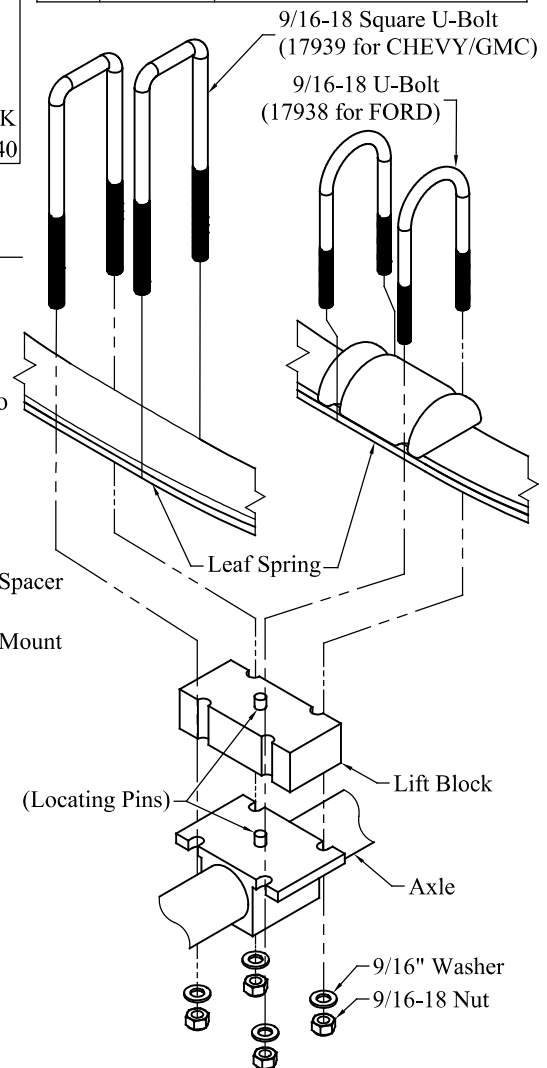


Figure 3: Lift Block Install Process.

Completing Install

1. **Reconnect** shocks and sway bar if they were previously disconnected.
2. **Reinstall** rear wheels.
3. **Perform** wheel alignment.