

REAR CAMERA & SENSOR KIT



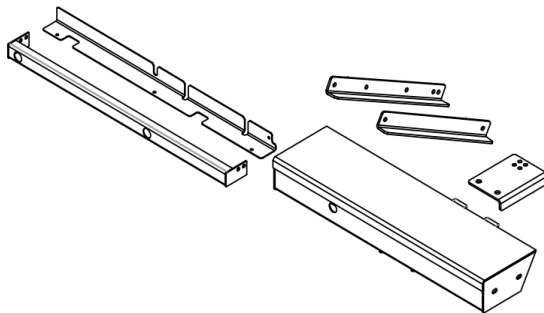
for Ford Transit® Commercial Vans

Camera and Sensor Kits for Ford Transit Commercial Vans have been expertly designed to accommodate both the factory installed backup equipment and the hydraulic lift. The kits reposition the camera and sensors while maintaining the van's aesthetic appeal and component functionality.

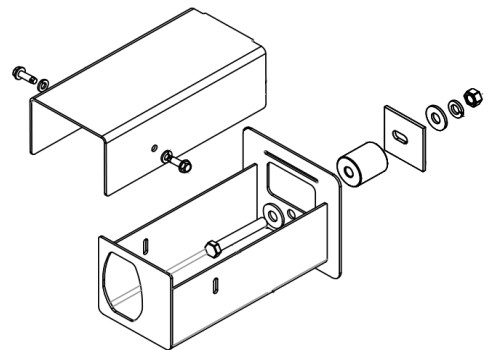
CVL-AF-1330 EF71



*Sensor Bar**



*Camera Housing**



** includes wiring harness, not shown.*

Make/Model	Year	Kit #	Kit Description
Ford Transit	2015-2023	14741	Transit Sensor Kit
Ford Transit	2015-2017	14775	Transit Camera Kit
Ford Transit Low Roof	2018-2023	14775	Transit Camera Kit

In view of the responsibility of altered-stage vehicle manufacturers to comply with FMVSS 111, Tommy Gate offers its "Camera and Sensor Kits" as a possible solution. However, it is the sole responsibility of the upfitter/final stage manufacturer to determine if the Tommy Gate Camera and Sensor Kit meets FMVSS 111 and/or any other applicable vehicle certification - and it is not the responsibility of Tommy Gate/Woodbine Manufacturing Company. Any information made available by Tommy Gate regarding its Camera and Sensor Kit is not intended to be, and shall not be, relied upon as a final determination of compliance with FMVSS 111 and/or any other vehicle certification. Each distributor must, on its own, make each such required determination for each vehicle it offers to a customer. Tommy Lifts are industrial products for material handling only and are not to be used as personnel or wheelchair lifts. For safe handling and operating instructions, visit: www.tommygate.com.

Transit CVL Backup Sensor Relocation Instructions

These instructions will aid you in relocating OEM backup sensors on a Ford Transit equipped with a Tommy Gate Cantilever model liftgate.

Preparing for Installation

1. **Verify** sensor kit (Figure 1 and Table 1).

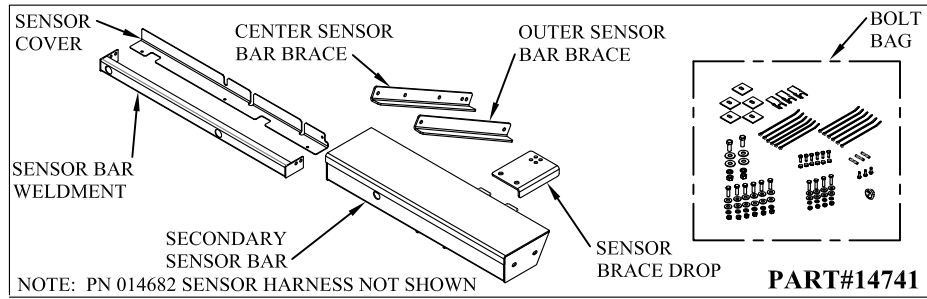


Table 1: TRANSIT SENSOR KIT PART LIST.

QTY.	PART NO.	DESCRIPTION
1	14751	TRANSIT SENSOR BAR WELDMENT
1	14746	TRANSIT SECONDARY SENSOR BAR
1	14755	CENTER SENSOR BAR BRACE
1	14752	OUTER SENSOR BAR BRACE
1	14749	TRANSIT SENSOR COVER
1	14682	TRANSIT B/U SENSOR HARNESS EXTENSION
1	14774	TRANSIT SENSOR BAR BOLT BAG
1	14756	SENSOR BRACE DROP

Figure 1: TRANSIT SENSOR KIT PART IDENTIFICATION.

2. **Unplug** and **Remove** wire harness for sensors #1 and #2 from vehicle harness in bumper (Figure 2).

Note: This portion of the wiring harness will not be reused.

3. **Remove** and **Save** sensors #1, #2, and #3 from vehicle harness (Figure 2).

Note: Sensor #4 remains in factory location.

4. **Insert** Heyco plug into empty sensor #3 hole on driver side.

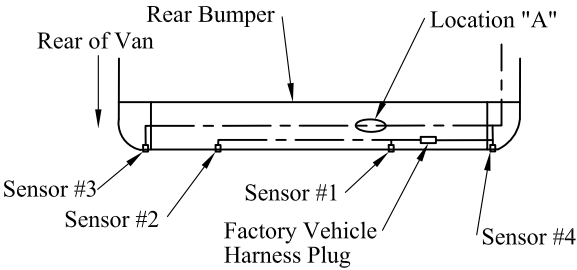


Figure 2: Factory Vehicle Wire Harness.

Installing the Backup Bar Kit

1. **Bolt** sensor bar to bottom of platform pivot bar using provided 5/16" bolts, washers, lock washers, and nuts (Figure 4).

The washers may be used as a shim between the two plates.

Note: If bolt locations are not available, **Weld** sensor bar to platform pivot bar.

2. **Bolt** the sensor brace drop to the mounting frame using provided 1/2" bolts, washers, lock washers, and nuts (Figure 3).

3. **Bolt** the mounting brackets of the secondary sensor bar to the under side of the van using mounting hardware from the bumper and provided aluminum spacers as needed (Figure 3).

Note: Aluminum spacers are used to shim secondary sensor cover flush with bumper cover plate (Figure 4).

4. **Bolt** the outer sensor bar brace between the liftgate side plate and secondary sensor bar using provided 3/8" bolts, washers, lock washers, and nuts (Figure 3).

5. **Bolt** the center sensor bar brace between the sensor brace drop and secondary sensor bar using provided 3/8" bolts, washers, lock washers, and nuts (Figure 3). Make sure secondary sensor bar is level.

6. **Bolt** the secondary sensor bar to the passenger bumper cover plate with provided 3/8" bolts, washers, lock washers, and nuts (Figure 4). **Drill** holes in bumper cover plate if needed.

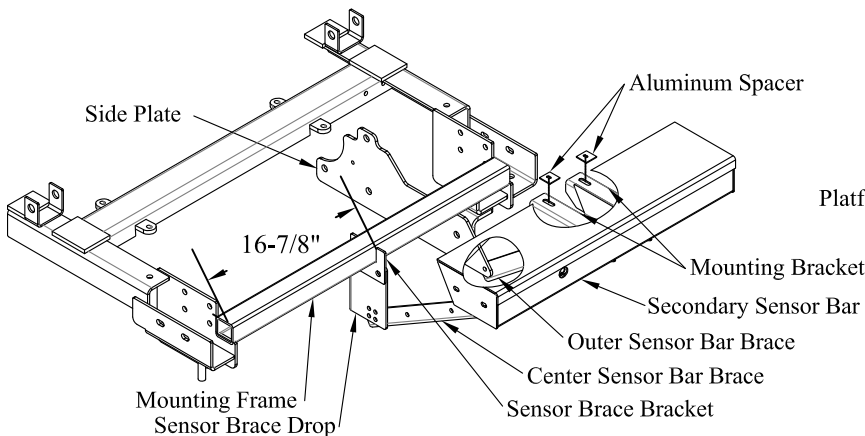


Figure 3: Secondary Sensor Bar.

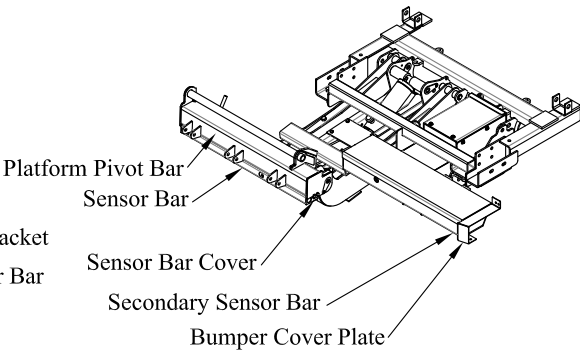


Figure 4: Backup Bar Kit.

Transit CVL Backup Sensor Relocation Instructions

Installing New Wire Harness

1. **Feed** the vehicle plug end of the new sensor harness through the secondary sensor bar mounting brackets. Start at the van center and stop at the factory vehicle harness plug (Figures 2 and 5).
2. **Plug** new sensor harness into vehicle wire harness (Figure 6).
3. **Route** new sensor wire harness along the center sensor bar brace (Figure 5).
4. **Route** new sensor wire harness over the top and down the inside of the passenger side lift arm, following limit switch wire harness (Figure 5).
5. **Route** new sensor wire harness into the back of the sensor bar (Figure 5).
6. **Follow** vehicle harness from sensor #3 until you reach location "A", near sensor #1 and **Cut** the harness. Leave enough length to complete the next step (Figure 2).
7. **Splice** sensor harness into vehicle harness at location "A", matching wire color (Figure 6).
8. **Plug** sensors into new sensor harness (Figure 6).
9. **Position** sensors into brackets and fix in position using zip ties (Figure 7).
10. **Install** sensor brackets in sensor bar and secondary sensor bar.
11. **Adjust** sensor brackets so sensors have a clear view.
Note: Sensor #1 should be at about a 15° angle to the secondary sensor bar.
12. **Secure** new sensor wire harness with zip ties.
13. **Install** sensor cover on sensor bar with provided self tapping screws.
14. **Test** backup sensors for proper operation.

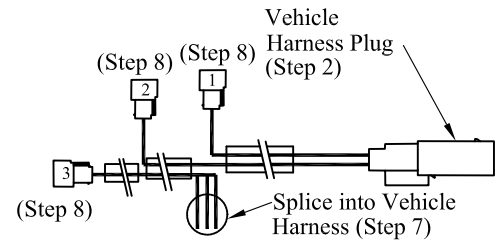


Figure 6: New Sensor harness.

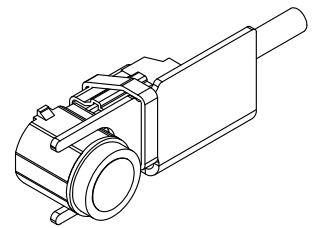


Figure 7: Orientation of sensor in bracket.

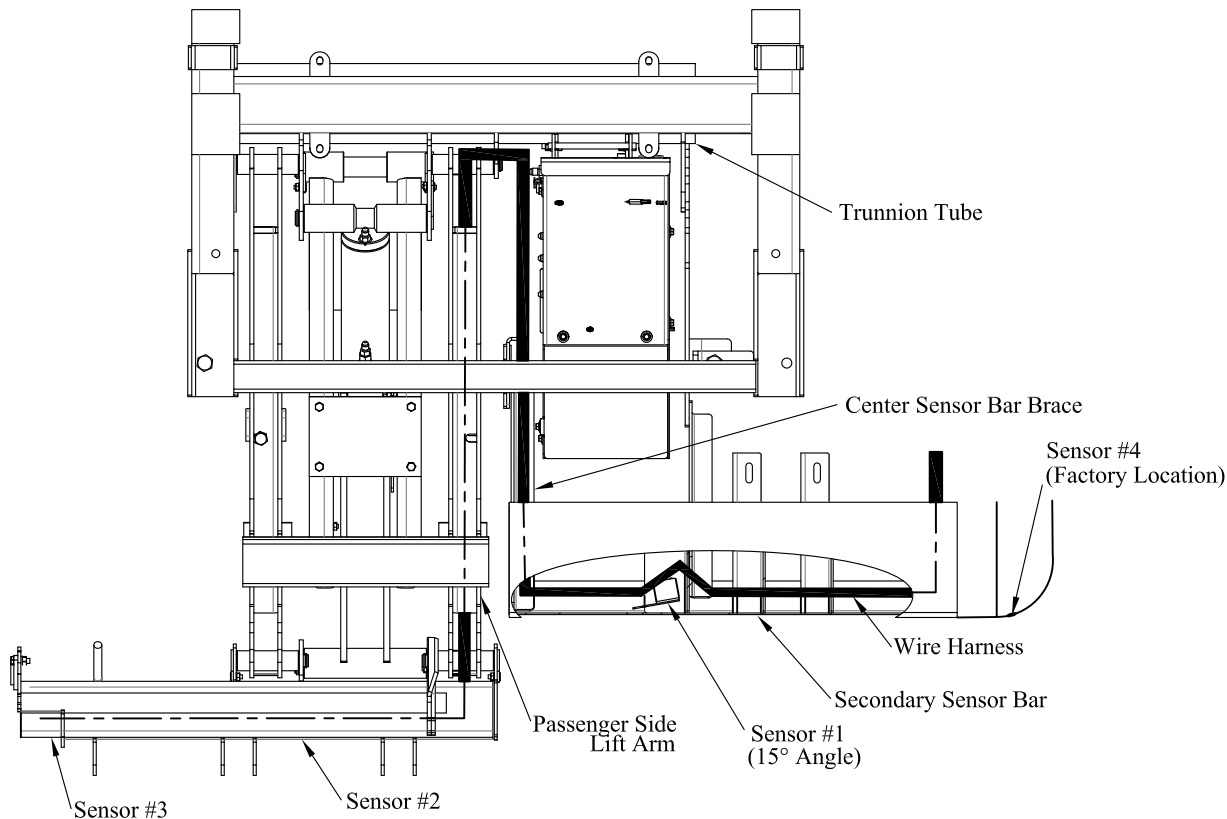


Figure 5: Wire Harness Routing.