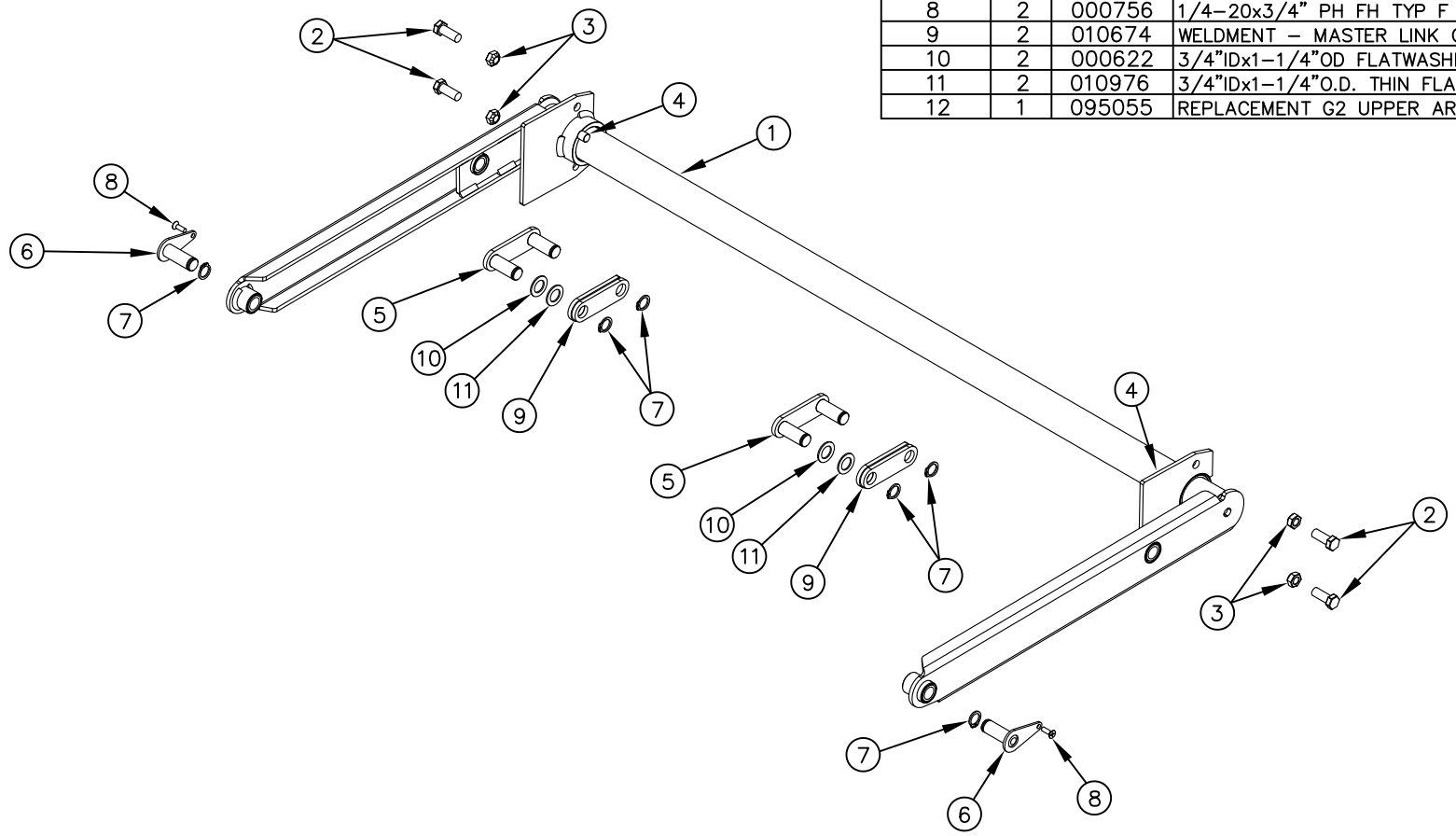
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	014161	G2 UPPER ARM ASSEMBLY COMP (87-42)
2	4	000521	1/2-13x1-1/4" HHCS GR5
3	4	000588	1/2-13 CROWN LOCK NUT
4	2	007497	.50"DIA.x.50"CYL SPACER
5	2	010673	G2 CLEVIS WELDMENT (42)
6	2	002879	G2 0.75"DIA.x2.109"PIN W/KEEPER
7	6	002025	3/4" EXTERNAL SNAP RING(G2) PLATED
8	2	000756	1/4-20x3/4" PH FH TYP F SS
9	2	010674	WELDMENT - MASTER LINK GUIDE (G2-42)
10	2	000622	3/4"IDx1-1/4"OD FLATWASHER(650)PLATED
11	2	010976	3/4"IDx1-1/4"O.D. THIN FLATWASHER (ZP)
12	1	095055	REPLACEMENT G2 UPPER ARM ASSEMBLY INSTRUCTIONS



REV.	DATE	CHANGE RECORD	BY	APPVD	ECN
A	9/6/24	RELEASED TO PRODUCTION	AAS		3051

THIRD ANGLE PROJECTION

DECIMAL	2PLC	3PLC
MACHINE SAW,DRILL	.030	.015
SHEAR, PUNCH FORM	.060	.030
TORCH, WELDING ROUGH CAST	.090	.060
DRAFT 2°	ANGULAR ±1°	

FILENAME:

SYMBOLOGY PER ANSI Y14.5

DRAWN BY. AAS

DRAWN/DATE 9/6/24

APPVD/DATE

NOTES:

WOODBINE MFG. CO.
BUS BROWN DRIVE
WOODBINE, IOWA 51579

THE INFORMATION HERE IS CONFIDENTIAL AND MUST NOT BE USED IN ANYWAY DETRIMENTAL TO THE INTEREST OF WOODBINE MFG.

TITLE: G2 87-42 REPAIR UPPER ARM ASSEMBLY

SALES CATEGORY	PRODUCT LINE	SCALE	FIN. WT.	PART NO.
			1:12	18316