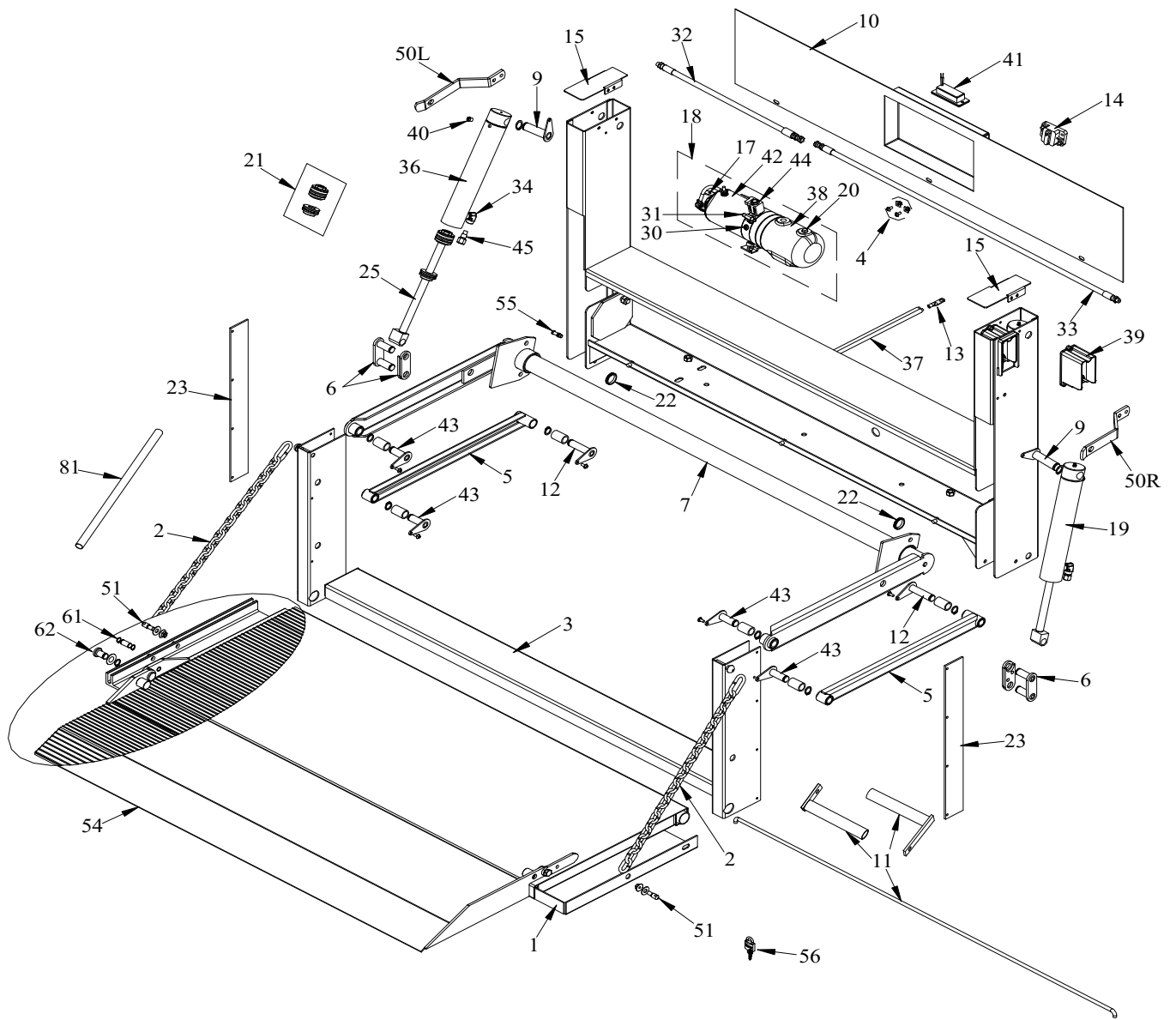


# 7042, 7542, 1342, 1542 AND 1642 SERIES G2 PARTS DRAWING

FOR MODELS 54, 60, 65, 73, 81, 87, 92



**7042, 7542, 1342, 1542 & 1642 G2 SERIES PARTS LIST**

<b>Draw. Ref.</b>	<b>Part No.</b>	<b>Description</b>	<b>Qty Required</b>	
1	014083	54 G2 27" EA Replacement Platform	1	
	001631	54 G2 38" EA Replacement Platform	1	
	004820	54 G2 48" EA Replacement Platform	1	
	014610	54 G2 54" EA Replacement Platform	1	
	004833	54 G2 27" Treadplate Replacement Platform	1	
	004834	54 G2 38" Treadplate Replacement Platform	1	
	004835	54 G2 42" Treadplate Replacement Platform	1	
	006265	54 G2 27" BG Replacement Platform	1	
	018319	54 G2 27" BG Replacement Platform Galvanized	1	
	004509	54 G2 27" Tommy Traction Replacement Platform	1	
	016201	54 G2 27" Tommy Traction Replacement Platform Galvanized	1	
	013241	60 G2 27" EA Replacement Platform	1	
	001632	60 G2 38" EA Replacement Platform	1	
	004799	60 G2 48" EA Replacement Platform	1	
	004866	60 G2 27" Treadplate Replacement Platform	1	
	004867	60 G2 38" Treadplate Replacement Platform	1	
	004868	60 G2 42" Treadplate Replacement Platform	1	
	006266	60 G2 27" BG Replacement Platform	1	
	018323	60 G2 27" BG Replacement Platform Galvanized	1	
	004593	60 G2 27" Tommy Traction Replacement Platform	1	
	018324	60 G2 27" Tommy Traction Replacement Platform Galvanized	1	
	001633	65 G2 38" EA Replacement Platform (low profile)	1	
	004798	64 G2 48" EA Replacement Platform	1	
	004869	65 G2 27" Treadplate Replacement Platform	1	
	013188	65 G2 38" Treadplate Replacement Platform (low profile)	1	
	004871	65 G2 42" Treadplate Replacement Platform	1	
	018325	73 G2 38" EA Replacement Platform (low profile)	1	
	018326	73 G2 38" Treadplate Replacement Platform (low profile)	1	
	018327	81 G2 38" EA Replacement Platform (low profile)	1	
	018328	81 G2 38" Treadplate Replacement Platform (low profile)	1	
	015784	87 G2 38" EA Replacement Platform (low profile)	1	
	018329	87 G2 38" Treadplate Replacement Platform (low profile)	1	
	016488	92 G2 38" EA Replacement Platform (low profile)	1	
	017400	92 G2 38" Treadplate Replacement Platform (low profile)	1	
	014765	75 G2 37+6 EA RAC Replacement Platform	1	
	2	003883	Replacement G2 Treadplate Platform Chain	2
		006473	Replacement 27" EA & 38" EA Platform Chain	2
		013650	Replacement 48" EA Platform Chain	2
	3	011302	54-42 G2 Replacement Sub Assembly	1
		014898	54-42 G2 Replacement Galvanized Sub Assembly	1
011303		60-42 G2 Replacement Sub Assembly	1	
014899		60-42 G2 Replacement Galvanized Sub Assembly	1	
011304		65-42 G2 Replacement Sub Assembly	1	
014900		65-42 G2 Replacement Galvanized Sub Assembly	1	
018311		73-42 G2 Replacement Sub Assembly	1	
018318		73-42 G2 Replacement Galvanized Sub Assembly	1	
018006		75-42 G2 Replacement Sub Assembly (low profile)	1	
018312		81-42 G2 Replacement Sub Assembly (low profile)	1	
018320		81-42 G2 Replacement Galvanized Sub Assembly (low profile)	1	
018313		87-42 G2 Replacement Sub Assembly (low profile)	1	
018321		87-42 G2 Replacement Galvanized Sub Assembly (low profile)	1	
015599		92-42 G2 Replacement Sub Assembly (low profile)	1	
018322	92-42 G2 Replacement Galvanized Sub Assembly (low profile)	1		
4	001111	License Plate Mount Kit	1	
5	011305	G2 Replacement Lower Arm w/Pins & Bushings (42)	2	
	014901	G2 Replacement Lower Arm w/Pins & Bushings (42) Galvanized	2	
6	011306	G2 Replacement Clevis Cylinder Assembly (42)	2	
7	011307	54-42 G2 Replacement Upper Arm Assembly	1	
	011308	60-42 G2 Replacement Upper Arm Assembly	1	
	011309	65-42 G2 Replacement Upper Arm Assembly	1	
	018314	73-42 G2 Replacement Upper Arm Assembly (low profile)	1	
	018315	81-42 G2 Replacement Upper Arm Assembly (low profile)	1	
	018316	87-42 G2 Replacement Upper Arm Assembly (low profile)	1	
	018317	92-42 G2 Replacement Upper Arm Assembly (low profile)	1	
	015031	75-42 G2 Replacement Upper Arm Assembly	1	

**7042, 7542, 1342, 1542 & 1642 G2 SERIES PARTS LIST**

<b>Draw. Ref.</b>	<b>Part No.</b>	<b>Description</b>	<b>Qty Required</b>
9	002180	7/8" Replacement G2 Upright Back Cylinder Pin	2
10	004837	Replacement Box Cover (54 G2)	1
	014916	Replacement Galvanized Box Cover (54 G2)	1
	018445	Replacement Galvanized Box Cover (54 G2) UR/UE Spec	1
	004949	Replacement Box Cover (60 G2)	1
	014903	Replacement Galvanized Box Cover (60 G2)	1
	010286	Replacement Box Cover (65 G2)	1
	014909	Replacement Galvanized Box Cover (65 G2)	1
	002549	Replacement Box Cover (73 G2)	1
	014910	Replacement Galvanized Box Cover (73 G2)	1
	002551	Replacement Box Cover (81 G2)	1
	014911	Replacement Galvanized Box Cover (81 G2)	1
	002553	Replacement Box Cover (87 G2)	1
	014912	Replacement Galvanized Box Cover (87 G2)	1
	002555	Replacement Box Cover (92 G2)	1
	014913	Replacement Galvanized Box Cover (92 G2)	1
	015283	Replacement Box Cover (75)	1
11	001220	27" TP Hinge Tube Spring Holders (no spring)	1
	008025	Torsion Spring Kit (54)	1
	008083	Torsion Spring Kit (54) Deep Platform	1
	008026	Torsion Spring Kit (60)	1
	008084	Torsion Spring Kit (60) Deep Platform	1
	008027	Torsion Spring Kit (65)	1
	008085	Torsion Spring Kit (65) Deep Platform	1
	013379	Torsion Spring Kit (73)	1
	008116	Torsion Spring Kit (73 Deep)	1
	008117	SQ. Torsion Spring Kit (81)	1
	008029	EA Torsion Spring Kit (81)	1
	008118	SQ. Torsion Spring Kit (87)	1
	008032	EA Torsion Spring Kit (87)	1
	008119	SQ. Torsion Spring Kit (92)	1
	008033	EA Torsion Spring Kit (92)	1
	015032	Torsion Spring Kit (75)	1
12	002181	3/4" Replacement G2 Upright Back Arm Pin & Bushing	2
13	000992	Replacement Copper Lug	6
14	000998	Replacement 150 Amp Manual Reset Circuit Breaker	1
15	002015	Replacement G2 Upright Cap	2
	014905	Galvanized Replacement G2 Upright Cap	2
17	000967	Replacement Raise Solenoid-3 Post	1
18	015293	Replacement 7042/7542 G2 Pump & Motor Unit (1550psi)	1
	016285	Replacement 1042 G2 Pump & Motor Unit (1900psi)	1
	018414	Replacement 1042 G2 24V Pump & Motor Unit (1900psi)	1
	011310	Replacement 1342 G2 Pump & Motor Unit (2300psi)	1
	018390	Replacement 1342 G2 Pump & Motor Unit w/Winter Grade Oil (2300psi)	1
	014347	Replacement 1342 G2 24V Pump & Motor Unit (2300psi)	1
	018416	Replacement 1342 G2 24V Pump & Motor Unit w/Winter Grade Oil (2300psi)	1
	011311	Replacement 1542 G2 Pump & Motor Unit (2600psi)	1
	018391	Replacement 1542 G2 Pump & Motor Unit w/Winter Grade Oil (2600psi)	1
	018415	Replacement 1542 G2 24V Pump & Motor Unit (2600psi)	1
	018417	Replacement 1542 G2 24V Pump & Motor Unit w/Winter Grade Oil (2600psi)	1
	011312	Replacement 1642 G2 Pump & Motor Unit (2750psi)	1
	018392	Replacement 1642 G2 Pump & Motor Unit w/Winter Grade Oil (2750psi)	1
	014860	Replacement 1642 G2 24V Pump & Motor Unit (2750psi)	1
	018418	Replacement 1642 G2 24V Pump & Motor Unit w/Winter Grade Oil (2750psi)	1

**7042, 7542, 1342, 1542 & 1642 G2 SERIES PARTS LIST**

<b>Draw. Ref.</b>	<b>Part No.</b>	<b>Description</b>	<b>Qty Required</b>
19	000971	Replacement G2 Cylinder	2
20	000989	Replacement Vent Plug	1
21	001138	G2 Cylinder Repair Kit (after serial # 470166M)	2
22	000972	Replacement Split Plastic Grommet Kit	2
23	002143	Replacement G2 Sub Assembly Belting	2
25	001211	Replacement G2 Cylinder Shaft Complete (40/42) (after serial # 470166M)	2
30	000973	Replacement Monarch Lee Check Valve (after serial # M-335705 1000# & 1300#) (after serial # M16-26635 1600#)	1
31	000974	Replacement G2 T-Fitting (Pump & Motor)	1
32	000975	Replacement 1/4"X21" Hydraulic Hose-Left (G2)	1
33	000976	Replacement 1/4"x52" Hydraulic Hose-Right (54 & 60 G2)	1
	002579	Replacement 1/4"x66-3/4" Hydraulic Hose-Right (65-73G2)	1
	002580	Replacement 1/4"x80-3/4" Hydraulic Hose-Right (81-87G2)	1
	002581	Replacement 1/4"x85-3/4" Hydraulic Hose-Right (92G2)	1
34	000978	Replacement 1/4"x1/4"x90 Degree Steel Cylinder Elbow	2
36	003249	Replacement Cylinder Barrel (after serial # 470166M)	2
37	004570	Replacement 4 Ga. 2 Wire Electric Cable w/Lugs-26 ft.	1
	004708	Replacement 4 Ga. 2 Wire Electric Cable w/Lugs-33 ft.	1
38	000957	Replacement 1.5qt. Monarch Plastic Tank (G2) **	1
39	000987	Replacement Fixed Control	1
40	000979	Replacement Vent Plug - Cylinder (Rail & G2)	2
41	010199	Replacement License Plate Light & Bracket (H1)	1
42	000958	Replacement 12 Volt Motor-Only (Monarch)**	1
43	002183	3/4" Replacement G2 Upright Front Arm Pin	4
44	009645	Release Solenoid External Assembly w/Connector	1
45	013360	Replacement Flow Control W/ O-ring (G2) (With Adaptor)	2
47		Replacement Pump (only) w/1.5qt. Tank 1342 G2 (2300psi) (Discontinued - See Drawing Ref 18)	1
		Replacement Pump (only) w/1.5qt. Tank 1542 G2 (2600psi) (Discontinued - See Drawing Ref 18)	1
		Replacement Pump (only) w/1.5qt. Tank 1642 G2 (2750psi) (Discontinued - See Drawing Ref 18)	1
50	002017	G2 Replacement Latch Kit	2
	014897	G2 Replacement Galvanized Latch Kit	2
	014268	G2 Low Profile Replacement Latch Kit (Model 73-92 & EA65)	2
	014906	G2 Low Profile Galvanized Replacement Latch Kit (Model 73-92 & EA65)	2
51	002020	Replacement Platform Latch Pin Assembly (G2)	2
54	000960	Replacement G2 54-F11+4 Treadplate Flipper	1
	000961	Replacement G2 54-F11+7 Treadplate Flipper	1
	001881	Replacement G2 54-F11 EA Flipper	1
	000962	Replacement G2 60-F11+4 Treadplate Flipper	1
	000963	Replacement G2 60-F11+7 Treadplate Flipper	1
	001882	Replacement G2 60-F11 EA Flipper	1
	001883	Replacement G2 65 Low Pro EA Flipper	1
	018420	Replacement G2 65 Low Pro Treadplate Flipper	1
	018423	Replacement G2 73 Low Pro EA Flipper	1
	001774	Replacement G2 73 Low Pro Treadplate Flipper	1
	018424	Replacement G2 81 Low Pro EA Flipper	1
	018421	Replacement G2 81 Low Pro Treadplate Flipper	1
	018425	Replacement G2 87 Low Pro EA Flipper	1
	018422	Replacement G2 87 Low Pro Treadplate Flipper	1
	018419	Replacement G2 92 Low Pro Treadplate Flipper	1
	018220	Replacement G2 92 Low Pro EA Flipper	1
55	001010	G2 Replacement Drop Away Pin Assembly	1
56	000966	Replacement Padlock w/Keys	1
61	004712	EA Replacement Platform Chain Pin (1.079")	2
62	004717	EA Replacement Flipper Rivet	2
81	006514	Replacement Cloth Chain Cover 20"	2
	006516	Replacement Cloth Chain Cover 29"	2

\*\*Please provide the liftgate Model and Serial numbers when ordering repair parts.  
Note: The above prices are for standard equipment only. Call the factory for pricing of optional equipment or special