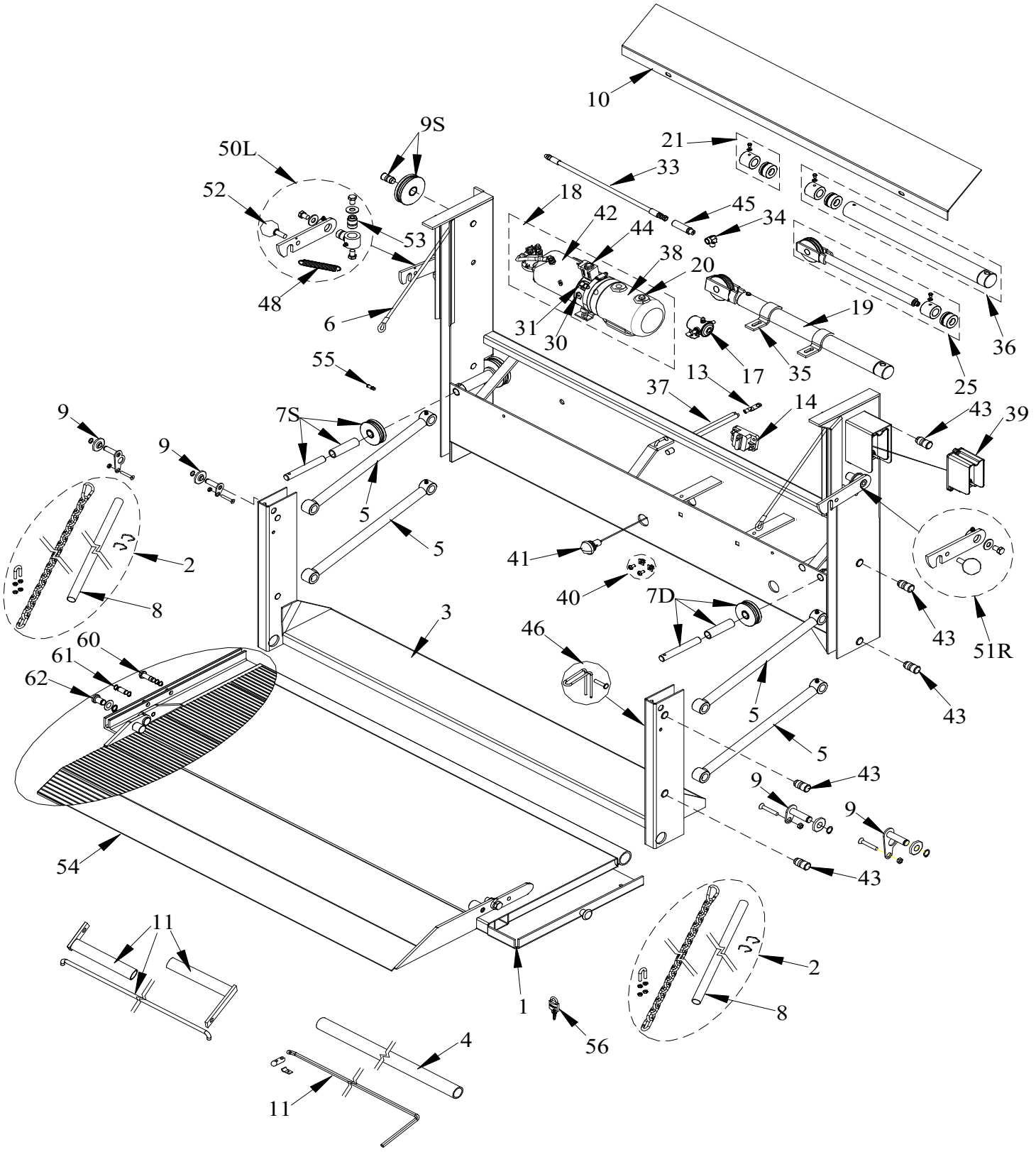
1034, 1036, 1040 AND 1340 ORIGINAL SERIES
PARTS DRAWING

FOR MODELS 48, 54, 60, 64, 64P, 72P, 72S



0534, 1034, 1036, 1040 AND 1340 ORIGINAL SERIES PARTS LIST

Draw. Ref.	Part No.	Description	Qty Required
1	001643	Mini Treadplate Replacement Platform	1
	001627	Mini w/F9 EA Replacement Platform	1
	001644	Dakota & Isuzu Treadplate Replacement Platform	1
	001628	Dakota w/F9 EA Replacement Platform	1
	001645	60 Toyota Treadplate Replacement Platform	1
	001629	60 Toyota w/F9 EA Replacement Platform	1
	001646	48-1036 Treadplate Replacement Platform	1
	001647	48-1036 w/F11 Treadplate Replacement Platform	1
	001630	48 w/F11 EA Replacement Platform	1
	004589	48 37+11+6 EA Replacement Platform	1
	001650	54-1040 & 54-1340 Treadplate Replacement Platform	1
	001651	54-1040 & 54-1340 w/F11 Treadplate Replacement Platform	1
	001631	54 w/F11 EA Replacement Platform	1
	004820	54 37+11+6 EA Replacement Platform	1
	001654	60-1040 & 60-1340 Treadplate Replacement Platform	1
	001655	60-1040 & 60-1340 Treadplate w/F11 Replacement Platform	1
	001632	60 w/F11 EA Replacement Platform	1
	004799	60 37+11+6 EA Replacement Platform	1
	001648	64 Treadplate Replacement Platform	1
	001649	64 w/F11 Treadplate Replacement Platform	1
	001658	64-1340 Treadplate Replacement Platform	1
	001659	64-1340 w/F11 Treadplate Replacement Platform	1
	001633	64 w/F11 EA Replacement Platform	1
	004798	64 37+11+6 EA Replacement Platform	1
	001227	72P w/F11 Treadplate Replacement Platform	1
	004559	72P w/F11 EA Replacement Platform	1
	004565	72P/72S 37+11+6 EA Replacement Platform	1
2	003840	TP 1034 Replacement Platform Chain	2
	003846	1034 EA Replacement Platform Chain	2
	003841	1036-1040 Replacement Platform Chain (54-1040 & 60-1040 before serial # 459225M)*	2
	003847	36" & 40" Travel EA Replacement Platform Chain	2
	003842	1340 Replacement Platform Chain (54-1040 & 60-1040 after serial # 462473M)*	2
	003884	48" Deep & 50" Travel EA Replacement Platform Chain	2
3	003551	Mini Replacement Sub Assembly	1
	003588	Mini EA Replacement Sub Assembly	1
	003552	48 Replacement Sub Assembly	1
	003589	48EA Replacement Sub Assembly	1
	003553	Dakota & Isuzu Replacement Sub Assembly	1
	003590	Dakota EA Replacement Sub Assembly	1
	003554	54 Replacement Sub Assembly	1
	003591	54EA Replacement Sub Assembly	1
	003549	60 Toyota Replacement Sub Assembly	1
	003592	60 Toyota EA Replacement Sub Assembly	1
	003556	60 Replacement Sub Assembly	1
	003593	60EA Replacement Sub Assembly	1
	003558	64 Replacement Sub Assembly	1
	003594	64EA Replacement Sub Assembly	1
	003584	72P Replacement Sub Assembly	1
	003169	72P/72S EA Replacement Sub Assembly	1
4	006425	48 & Mini Replacement Hinge Tube - Steel Platform	1
	006426	54, Dakota & Isuzu Replacement Hinge Tube - Steel Platform	1
	006427	60 & Toyota Replacement Hinge Tube - Steel Platform	
	006428	64 Replacement Hinge Tube - Steel Platform	1
	006429	72 Replacement Hinge Tube - Steel Platform	1
5	007010	1034-1036 Replacement Lift Arm w/Pins & Zerks	4
	001125	1040-1340 Replacement Lift Arm w/Pins & Zerks	4
6	010450	Set 7/32" Replacement Lift Cable Kit: Mini, T-100, Dakota	1
	003123	Set 7/32" Replacement Lift Cable Kit (Model 60 Only)	1
	002939	Universal Set 7/32" Replacement Lift Cable Kit (Not for Mini)	1
7D	004175	3” Double (7/32”) Groove Replacement Pulley Kit with 3/4" Cross Box Pin (60-1040 before serial # 459225M)*	1
	004179	3.5" Double (7/32") Groove Replacement Pulley Kit with 7/8" Cross Box Pin (60-1040 after serial # 462473M)*	1
7S	004176	3” Single (7/32”) Groove Replacement Pulley Kit with 3/4" Cross Box Pin(60-1040 before serial # 459225M)*	1
	004180	3.5" Single (7/32") Groove Replacement Pulley Kit with 7/8" Cross Box Pin (60-1040 after serial # 462473M)*	1

0534, 1034, 1036, 1040 AND 1340 ORIGINAL SERIES PARTS LIST

Draw. Ref.	Part No.	Description	Qty Required
8	006515	Replacement Cloth Chain Cover 17"	2
	006514	Replacement Cloth Chain Cover 20"	2
	006516	Replacement Cloth Chain Cover 29"	2
9	010512	Drop Pin Assembly Kit (Set of 2) (36-50" Travel)	1
	010513	Drop Pin Assembly Kit (Set of 2) (Mini)	1
9S	004177	3" Single (7/32") Groove Replacement Pulley Kit with 3/4" Upright Pin	2
10	004961	Replacement Box Cover (Mini & 48)	1
	004962	Replacement Box Cover (Dakota, Isuzu & 54)	1
	004963	Replacement Box Cover (Toyota T-100 & 60)	1
	004964	Replacement Box Cover (64)	1
	004965	Replacement Box Cover (72)	1
11	003688	Torsion Spring w/Hardware (Mini & 48)	1
	008024	EA Torsion Spring Kit (48)	1
	008082	EA 37+11+6 Torsion Spring Kit (48)	1
	003689	Torsion Spring w/Hardware (Dakota, Isuzu & 54)	1
	008025	EA Torsion Spring Kit (54)	1
	008083	EA 37+11+6 Torsion Spring Kit (54)	1
	003690	Torsion Spring w/Hardware (Toyota T-100 & 60)	1
	008026	EA Torsion Spring Kit (60)	1
	008084	EA 37+11+6 Torsion Spring Kit (60)	1
	003691	Torsion Spring Kit (64)	1
	008027	EA Torsion Spring Kit (64)	1
	008085	EA 37+11+6 Torsion Spring Kit (64)	1
	003692	Torsion Spring Kit (72)	1
	008028	EA Torsion Spring Kit(72)	1
	008116	EA 37+11+6 Torsion Spring Kit (72P & 72S)	1
13	000992	Replacement Copper Lug	6
14	000998	Replacement 150 Amp Manual Reset Circuit Breaker	1
17	000967	Replacement Raise Solenoid-3 Post	1
18	004360	M319 Replacement Pump & Motor (2100psi) 1.5qt.** Mini 500	1
	007031	M319 Replacement Pump & Motor (2800psi) 1.5qt.** (54-1040 & 60-1040 after serial # 462473M)*	1
	004362	M319 Replacement Pump & Motor (3800psi) 1.5qt.** 1034,1036,1040(54-1040 & 60-1040 before serial # 459225M)*	1
	004363	M319 Replacement Pump & Motor (3400psi) 1.5qt.** 1340	1
19	009756	1034 & 1036 Replacement Cylinder	1
	009761	1040 Replacement Cylinder (54-1040 & 60-1040 before serial # 459225M)*	1
	009762	1340 Replacement Cylinder (54-1040 & 60-1040 after serial # 462473M)*	1
20	000989	Replacement Vent Plug	1
21	001139	1-1/2" Cylinder Repair Kit (54-1040 & 60-1040 before serial # 459225M*, all 1034, all 1036) Includes: Piston, Guide Bushing & O-rings	1
	001140	1-3/4" Cylinder Repair Kit (54-1040 & 60-1040 after serial # 462473M*, all 1046, all 1340) Includes: Piston, Guide Bushing & O-rings	1
25	003224	Cylinder Shaft w/Pulley Assembly (1034 & 1036) Includes: Cylinder Repair Kit	1
	003222	Cylinder Shaft w/Pulley Assembly (1040) Includes: Cylinder Repair Kit (54-1040 & 60-1040 before serial # 459225M)*	1
	003227	Cylinder Shaft w/Pulley Assembly (1340) Includes: Cylinder Repair Kit (54-1040 & 60-1040 after serial # 462473M)*	1
30	000973	Replacement Monarch Lee Check Valve (after serial # M05-1514 500#) (after serial # M-336052 1000# & 1300#)	1
31	000944	Replacement 90 Degree Elbow (Male 9/16 O-ring Boss x Female 1/4 NPTF)	1
	000945	Replacement 90 Degree Elbow (Male 3/8 NPTF x Female 1/4 NPTF)	1
	012611	Replacement 90 Degree Elbow (Male 9/16 ORB x Male 7/16 JIC)	1
33	012679	Replacement 1/4"x29" Hydraulic Hose w/ Adapters (Mini & 48)	1
	012680	Replacement 1/4"x37" Hydraulic Hose w/ Adapters (54, 60-1340 & 650)	1
	012681	Replacement 1/4"x40" Hydraulic Hose w/ Adapters (T-100 & 60)	1
	012682	Replacement 1/4"x44" Hydraulic Hose w/ Adapters (64)	1
	012683	Replacement 1/4"x48" Hydraulic Hose w/ Adapters (72P/72S & 650)	1
34	000978	Replacement 1/4"x1/4"x90 Degree Steel Cylinder Elbow	1
	000916	Replacement 1/4"x7/16"x90 Degree Steel Cylinder Elbow	1
	013073	Replacement 90 Degree Elbow (Male 7/16 ORB x Female 7/16 ORB)	1
35	006832	1-1/2" Replacement Cylinder Clamp (1034-1040) (54-1040 & 60-1040 before serial # 459225M)*	1
	006833	1-3/4" & 2" Replacement Cylinder Clamp (1340-1650) (54-1040 & 60-1040 after serial # 462473M)*	1

0534, 1034, 1036, 1040 AND 1340 ORIGINAL SERIES PARTS LIST

Draw. Ref.	Part No.	Description	Qty Required
36	003250	Replacement Cylinder Barrel Assembly (1034-1036) Includes: Cylinder Repair Kit	1
	003251	Replacement Cylinder Barrel Assembly (1040) Includes: Cylinder Repair Kit (54-1040 & 60-1040 before serial # 459225M)*	1
	003252	Replacement Cylinder Barrel Assembly (1340) Includes: Cylinder Repair Kit (1340-1650) (54-1040 & 60-1040 after serial # 462473M)*	1
37	004570	Replacement 4Ga. 2 Wire Electric Cable w/Lugs-26 ft.	1
38	000957	Replacement Monarch Plastic Tank (1.5qt.)**	1
39	000987	Replacement Fixed Control	1
40	001111	License Plate Mount Kit	1
41	000949	Replacement Original Series License Plate Light	2
42	000958	Replacement 12 Volt Motor-Only (Monarch)**	1
43	007545	3/4" Arm Pin w/Zerk (before serial # M-83394)	10
	000951	Replacement 3/4"x1-1/2" Arm Pin (after serial # M-83393)	10
	007547	7/8" Arm Pin w/Zerk (before serial # M-82341-1000#&1300#) (before serial # M16-13066-1600#)	10
	000952	Replacement 7/8" Arm Pin (after serial # M-82340-1000#&1300#) (after serial # M16-13065-1600#)	10
44	009645	Release Solenoid External Assembly w/Connector	1
45	012749	Replacement Flow Control (7/16 M x 7/16 F x 0.078) w/ Adapters for (1/4 M x 1/4 F x 0.078)	1
46	003818	Replacement Kickaway Spring w/Pin	2
47	N/A	Replacement M319 Pump (only) w/2qt. Tank (2100psi)** Mini-500 (Discontinued - See Drawing Ref 18)	1
	N/A	Replacement M319 Pump (only) w/1.5qt. Tank (2800psi)** (Discontinued - See Drawing Ref 18)	1
	N/A	Replacement M319 Pump (only) w/1.5qt. Tank (3800psi)** 1034,1036,1040 (Discontinued - See Drawing Ref 18)	1
	N/A	Replacement M319 Pump (only) w/1.5qt. Tank (3400psi)** 1340 (Discontinued - See Drawing Ref 18)	1
48	000954	Replacement Latch Spring	1
50L	001070	Driver's Side Latch Kit (swing away)	1
	001107	Driver's Side Latch Kit EA (swing away)	1
51R	001071	Passenger's Side Latch Kit (fixed)	1
52	000955	Replacement Latch Knob w/Stud	2
53	007516	Replacement Threaded Latch Bushing	2
54	001792	Mini-F7 Treadplate Flipper Boxed	1
	001796	Mini-F9 Replacement EA Flipper	1
	001793	Dakota & Isuzu-F7 Treadplate Flipper Boxed	1
	001797	Dakota & Isuzu F9 Replacement EA Flipper	1
	001794	T-100-F7 Treadplate Flipper Boxed	1
	001798	60 Toyota F9 Replacement EA Flipper	1
	001678	48-F11 Treadplate Flipper Boxed	1
	001880	48-F11 Replacement EA Flipper	1
	001679	54-F11 Treadplate Flipper Boxed	1
	001881	54-F11 Replacement EA Flipper	1
	001680	60-F11 Treadplate Flipper Boxed	1
	001882	60-F11 Replacement EA Flipper	1
	001681	64-F11 Treadplate Flipper Boxed	1
	001883	64-F11 Replacement EA Flipper	1
	001774	72P-F11 Treadplate Flipper Boxed	1
	002520	72P/72S-F11 Replacement EA Flipper	1
55	001010	Replacement Drop Away Pin Assembly	1
56	000966	Replacement Padlock w/Keys	1
60	004713	EA Replacement Latch Rivet(1.5")	2
61	004712	EA Replacement Platform Chain Pin(1.079")	2
62	004717	EA Replacement Flipper Rivet	2
Misc.	000956	Replacement (64) Grip Tape Kit For Platform	1

**Please provide the liftgate Model and Serial numbers when ordering repair parts.
Note: The above prices are for standard equipment only. Call the factory for pricing of optional equipment or special features.

* For model 54 and 60 gates that have a serial number that falls between 00459225M and 00462473M please contact the factory and receive instructions on measurements required to properly determine repair parts.